



MACHINING DEVIATIONS WHERE NOT SPECIFIED		ANGULAR DIMENSION	
Form	Linear Dimension	Form	Angular Dimension
Plane	±0.1	Angle of Square side of	±0.1
Slot	±0.2	Dimension	±0.1
Drill	±0.2	Angle of	±0.1
6	±0.2	Dimension	±0.1
30	±0.3	Angle of	±0.1
120	±0.5	Dimension	±0.1
200	±0.7	Angle of	±0.1
300	±1.0	Dimension	±0.1
400	±1.2	Angle of	±0.1
500	±1.5	Dimension	±0.1
600	±2.0	Angle of	±0.1
700	±2.5	Dimension	±0.1
800	±3.0	Angle of	±0.1
900	±4.0	Dimension	±0.1
1000	±5.0	Angle of	±0.1

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SPHOORNI
BANGALORE

Scale: NTS

Part No: TD-VDI-S-80-8-40-245-L

DATE: 28-06-13

BY: RAJU

DATE: 28-06-13

APPROVED: P. SEKAR

DATE: 28-06-13

SD4501

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