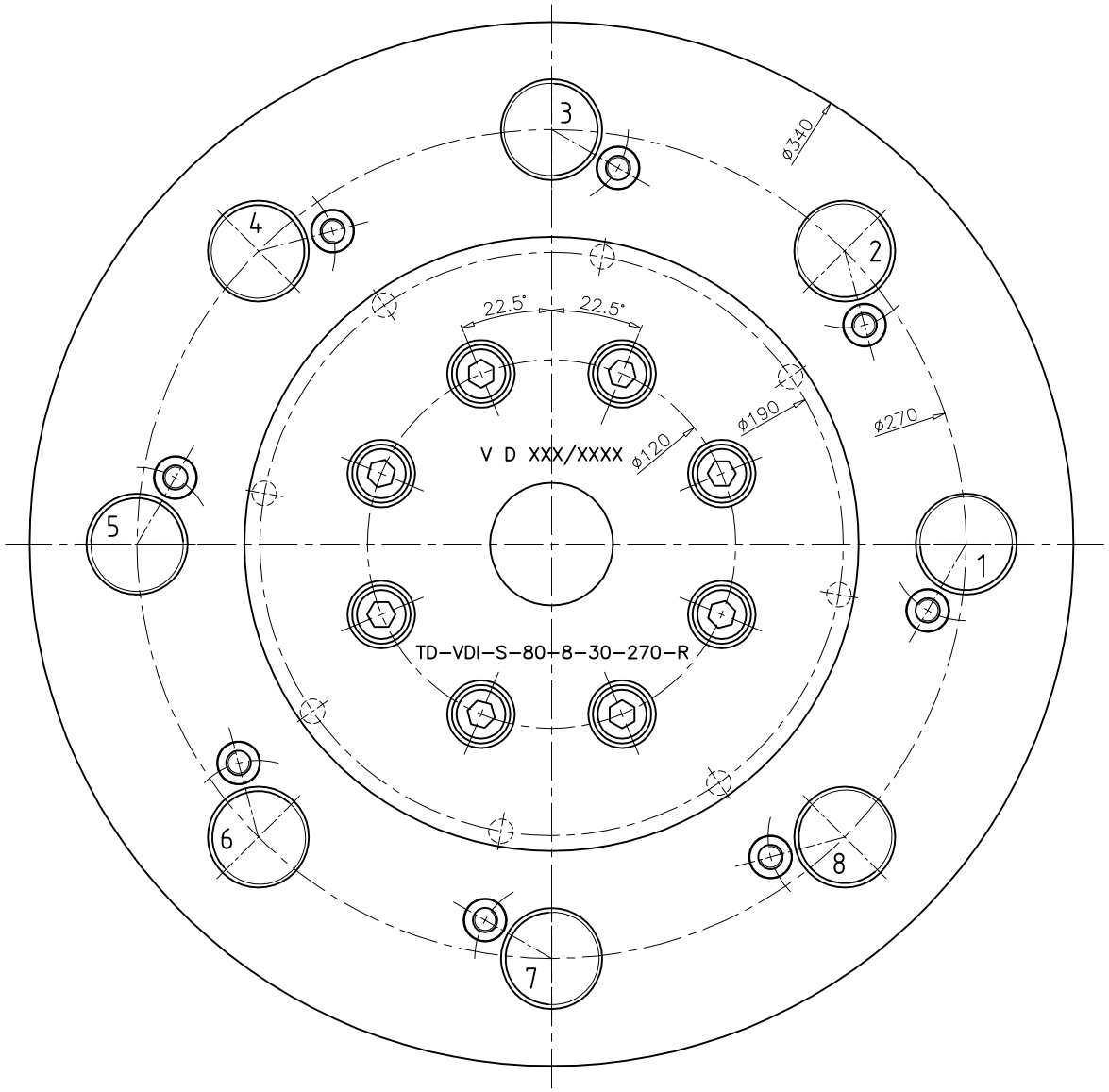
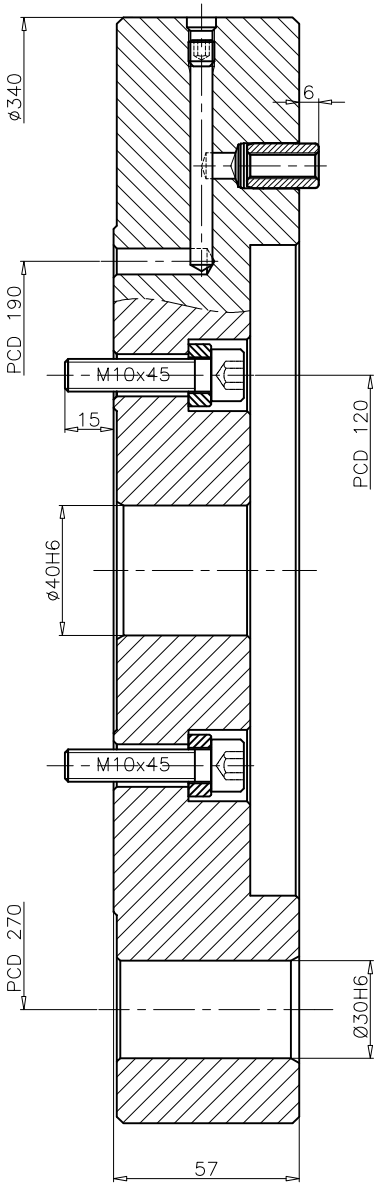
DO NOT SCALE THE DRG. | ASK IF IN DOUBT. | REMOVE SHARPE EDGES





MACHINING DEVIATIONS WHERE NOT SPECIFIED							
Linear Dimension			Angular Dimension				
Above	Upto	Deviation	Length of Shorter side of Angle		Deviation in mm per 100 mm	Degree or Minutes
0.5	6	±0.1	Above	Upto		
6	30	±0.2	–	10	±1.8	±1°
30	120	±0.3	10	50	±0.9	±30'
120	315	±0.5	50	120	±0.6	±20'
315	1000	±0.8	120	–	±0.3	±10'
1000	2000	±1.2				

Alteration	Area	Sign	Date	Index

MODEL	GROUP	Assy. Drg. No.
VDI-30	BTP-80	

SCALE	TITLE	DRAWN	CHECKED	APPROVED	PROJECTION
1:1	TD-VDI-S-80-8-30-270-R	by SHASHIDHAR		P.SEKAR	
		date 11-07-08		11-07-08	

SPHOORTI

SPHOORTI MACHINE TOOLS PVT. LTD.,
BANGALORE–560058

DRAWING No. SD 43 01

NO.OF SHEETS | SHEET No.

Y:DESIGN\MASTERCOPYFILE\TD \VDI TD\TD 80\TD 80–8–30–270–R.DWG