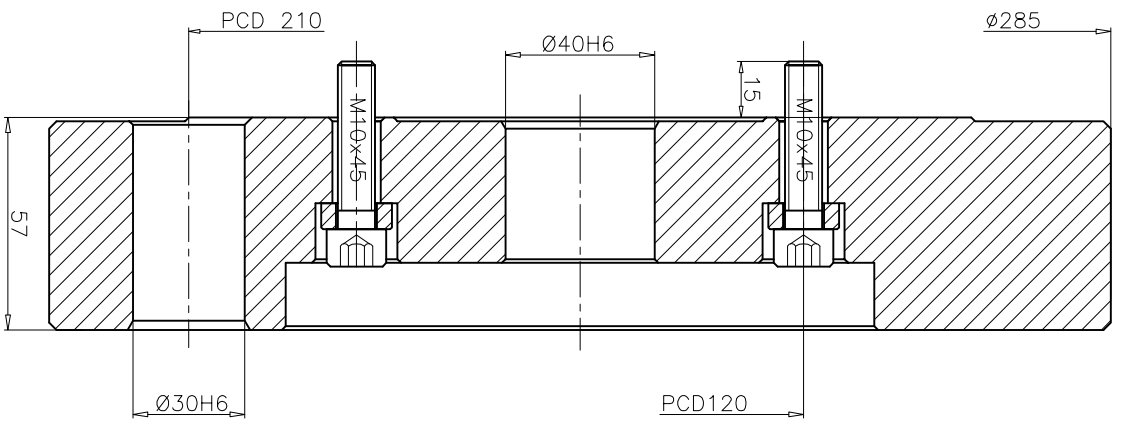
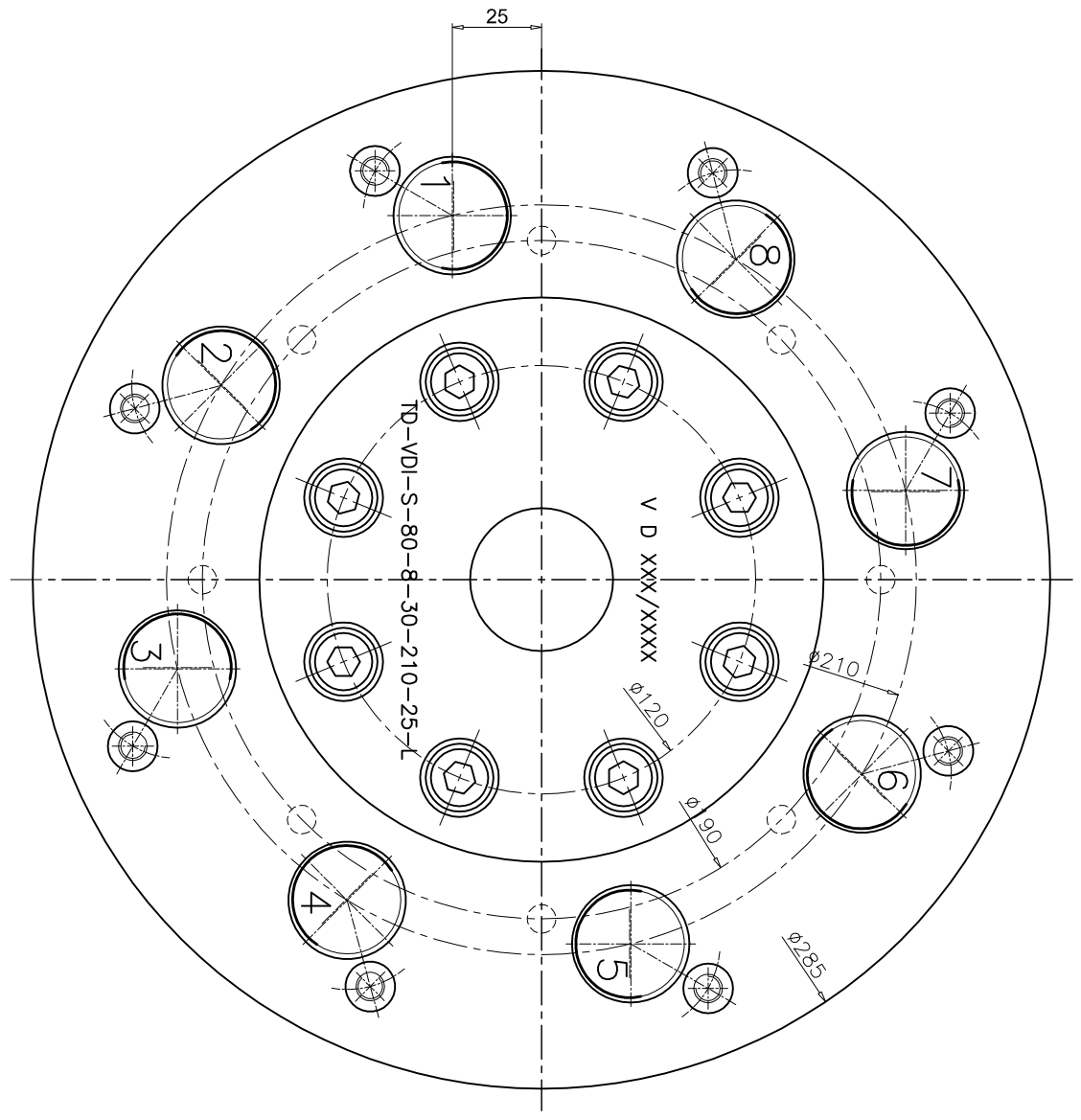


DO NOT SCALE THE DRG.	ASK IF IN DOUBT.	REMOVE SHARPE EDGES	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3	12.5 / 25	50 / 100
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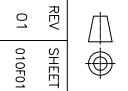


MACHINING DEVIATIONS WHERE NOT SPECIFIED		Angular Dimension	
Linear Dimension	Deviation in	mm per 100 mm	mm per 100 mm
Above	±0.1	±0.8	±1.0
Up to	±0.2	±1.0	±1.0
6	±0.3	±1.0	±1.0
30	±0.3	±1.0	±1.0
100	±0.4	±1.0	±1.0
315	±0.5	±1.0	±1.0
1000	±0.6	±1.0	±1.0
2000	±0.7	±1.0	±1.0
Size (A4)	±1.2	±0.3	±1.0
SCALE	1:2		
NTS			
TITLE			
TD-VD1-S-80-8-30-210-25-L			

Size (A4)	TD-VD1-S-80-8-30-210-25-L
SCALE	1:2
NTS	
TITLE	
by	SADASHIVA
DATE	10.04.2015
MODEL	VD1-30
GROUP	TD-80
CHECKED	VASANTH
APPROVED	PSEKAR
DATE	10.04.2015
Doc no.	
Sign	
Date	
Index	
REV	01
SHEET	010F01



SD50008



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