



MAKING DEVIATIONS WHERE NOT SPECIFIED

Linear Dimension	Angular Dimension
30	±0.1
60	±0.2
120	±0.3
150	±0.4
200	±0.5
270	±0.8
340	±1.0

Material	Surface Treatment	Surface Finish
Aluminum	Anodize	0.8
Steel	Black Oxide	1.6
Stainless Steel	Passive	0.8

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SPHONOR
BANGALORE

MODEL: VDI GROUP TD
DATE: 01-02-07
DRAWN: K. MANI
CHECKED: P. SEKAR
APPROVED: P. SEKAR

DRAWING No. **SD10401**

SCALE: NTS

DATE: 01-02-07

REV: 01 SHEET: 01