



MAKING DEVIATIONS WHERE NOT SPECIFIED

Linear Dimension	Angular Dimension
30	±0.1
60	±0.2
90	±0.3
120	±0.4
150	±0.5
180	±0.6
210	±0.7
240	±0.8
270	±0.9
300	±1.0
330	±1.1
360	±1.2
390	±1.3
420	±1.4
450	±1.5
480	±1.6
510	±1.7
540	±1.8
570	±1.9
600	±2.0

Drawn	Checked	Approved
by K. MANI	TD	P. SEKAR
DATE 16-03-07		

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SPHODORI BANGALORE

MODEL VDI GROUP TD ASSEMBLY No. DATE INDEX

SCALE NTS

TITLE TD-VDI-S-80-12-30-270-L

DRAWING No. SD18301

REV SHEET 01 010F01