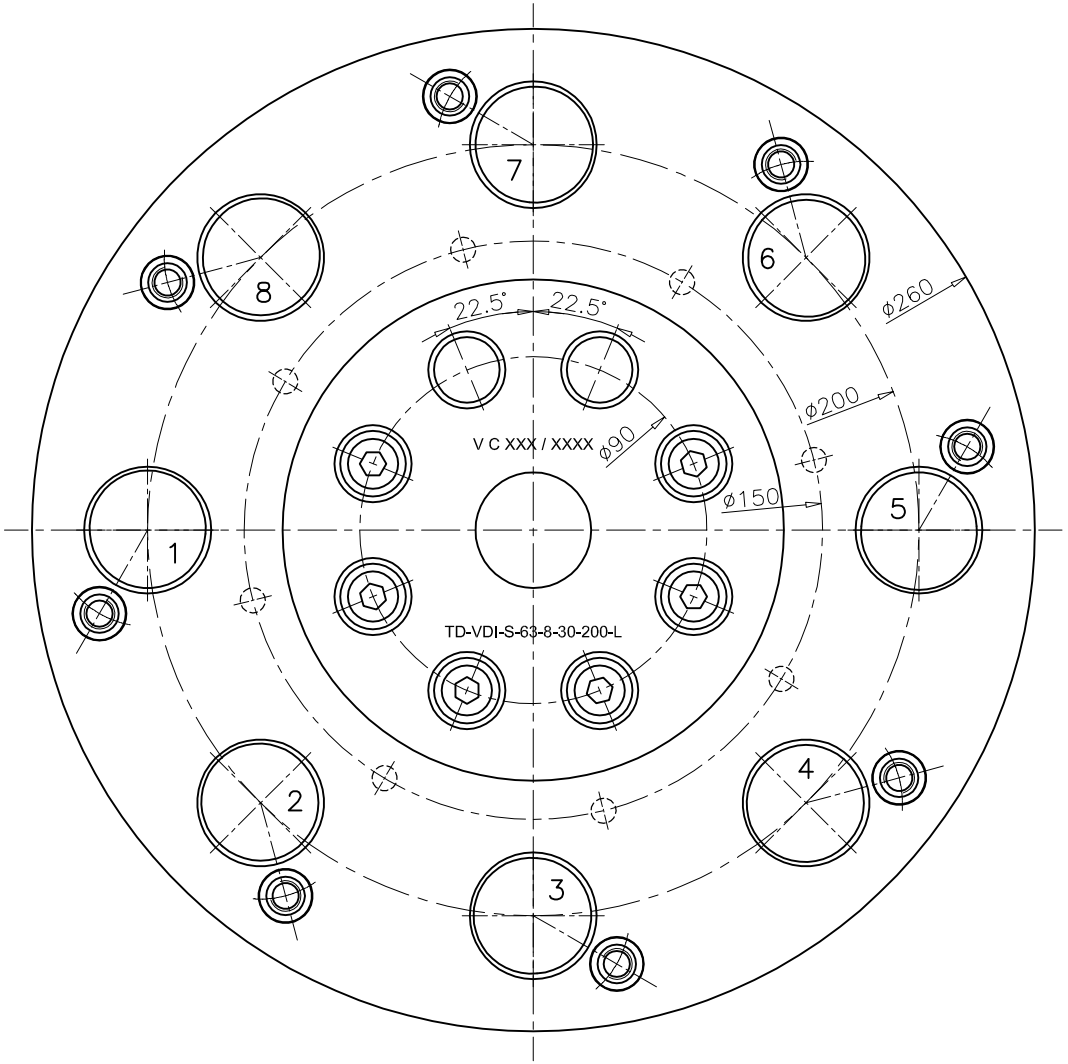
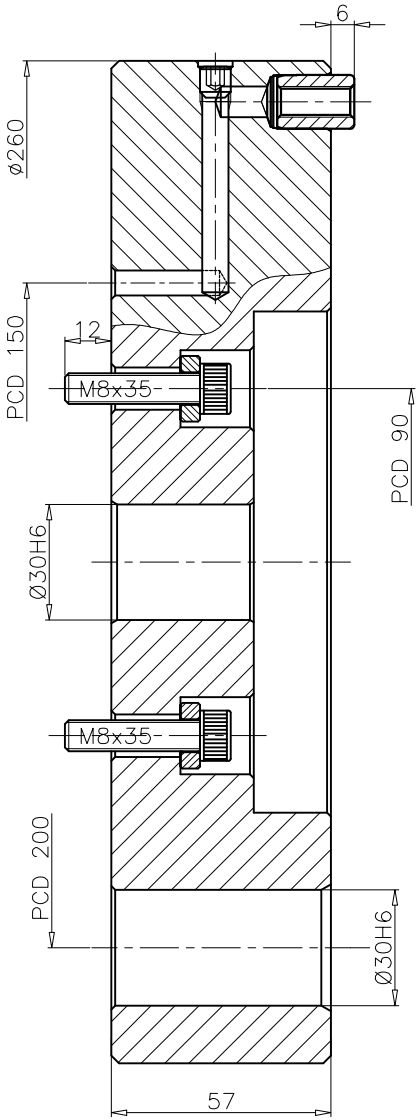
DO NOT SCALE THE DRG. | ASK IF IN DOUBT. | REMOVE SHARPE EDGES | 0.012 / 0.025 / 0.05 / 0.1 / 0.2 | 0.4 / 0.8 | 1.6 / 3.2 / 6.3 | 12.5 / 25 | 50 / 100





MACHINING DEVIATIONS WHERE NOT SPECIFIED						
Linear Dimension			Angular Dimension			
Above	Upto	Deviation	Length of Shorter side of Angle		Deviation in mm per 100 mm	Degree or Minutes
0.5	6	±0.1	Above	Upto		
6	30	±0.2	–	10	±1.8	±1°
30	120	±0.3	10	50	±0.9	±30"
120	315	±0.5	50	120	±0.6	±20"
315	1000	±0.8	120	–	±0.3	±10"
1000	2000	±1.2				

Doc no.	Sign	Date	Index
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MODEL	GROUP	Assy. Drg. No.
VDI	TD	–

	DRAWN	CHECKED	APPROVED
by	K.MANI	–	P.SEKAR
date	23–08–06	–	23–08–06

SCALE 1:1

Size (A2)

TITLE

TD-VDI-S-63-8-30-200-L

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SPHOORTI BANGALORE

DRAWING No. SD17301

REV 01

SHEET 01OF01