



MACHINING DEVIATIONS WHERE NOT SPECIFIED

| From | Unit | Deviation | Angular Dimension | Deviation | From | Unit | Deviation |
|------|------|-----------|-------------------|-----------|------|------|-----------|
| 6 | mm | ±0.2 | 10' | ±1.8 | 30 | mm | ±0.3 |
| 30 | mm | ±0.3 | 10' | ±1.8 | 10 | mm | ±0.3 |
| 10 | mm | ±0.3 | 10' | ±1.8 | 50 | mm | ±0.3 |
| 50 | mm | ±0.3 | 10' | ±1.8 | 120 | mm | ±0.3 |
| 120 | mm | ±0.3 | 10' | ±1.8 | 2000 | mm | ±1.2 |
| 2000 | mm | ±1.2 | 120' | ±10' | | | |

| | |
|-----------|---------------------------|
| SIZE (A3) | TD-VDI-S-63-8-20-209-12-R |
| SCALE | NTS |
| TITLE | |
| DATE | |
| BY | KESHAVA |
| CHECKED | DHANANJAYA |
| APPROVED | P. SEKAR |
| GROUP | TD |
| MODEL | VDI |
| Doc no. | |
| Sign | |
| Date | |
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