



MACHINING DEVIATIONS WHERE NOT SPECIFIED

Linear Dimension	Angular Dimension
Above 120	± 0.2
60 - 120	± 0.3
30 - 60	± 0.5
15 - 30	± 1.0
7.5 - 15	± 1.5
3.75 - 7.5	± 2.0
1.875 - 3.75	± 3.0
0.9375 - 1.875	± 4.0
0.46875 - 0.9375	± 5.0
0.234375 - 0.46875	± 6.0
0.1171875 - 0.234375	± 7.0
0.05859375 - 0.1171875	± 8.0
0.029296875 - 0.05859375	± 9.0
0.0146484375 - 0.029296875	± 10.0
0.00732421875 - 0.0146484375	± 11.0
0.003662109375 - 0.00732421875	± 12.0
0.0018310546875 - 0.003662109375	± 13.0
0.00091552734375 - 0.0018310546875	± 14.0
0.000457763671875 - 0.00091552734375	± 15.0
0.0002288818359375 - 0.000457763671875	± 16.0
0.00011444091796875 - 0.0002288818359375	± 17.0
0.000057220458984375 - 0.00011444091796875	± 18.0
0.0000286102294921875 - 0.000057220458984375	± 19.0
0.00001430511474609375 - 0.0000286102294921875	± 20.0

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SPHONOR
MACHINE TOOL PVT. LTD.
BANGALORE

MODEL: TD-VDI-S-63-8-20-200-L

SCALE: NTS

SIZE: (A3)

DATE: 16-11-12

DRAWN: VASANTH

CHECKED: PRASATH

APPROVED: P.SEKAR

Doc no: 16-11-12

Asy. Dwg. No: 16-11-12

REV: 01

SHEET: 01 OF 01