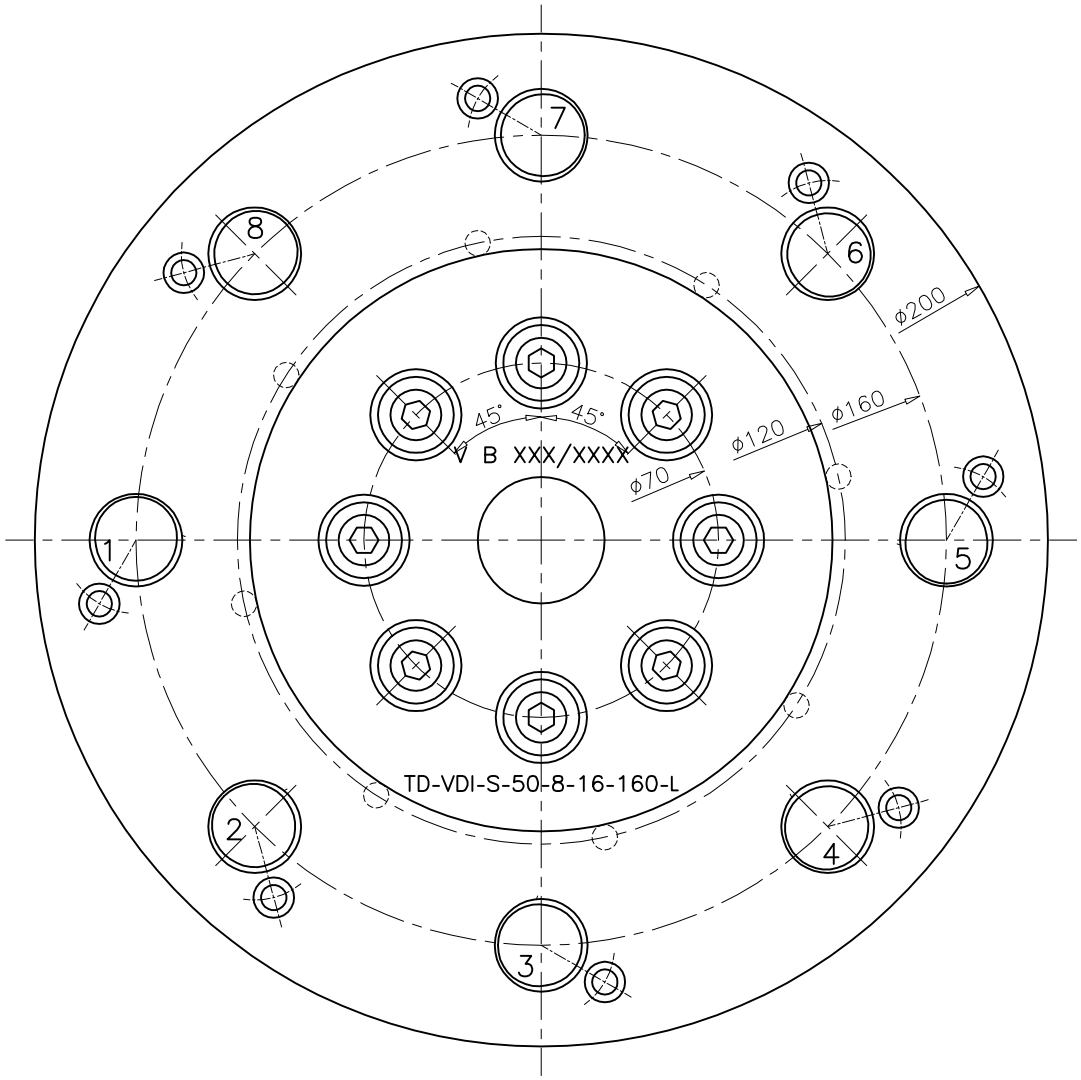
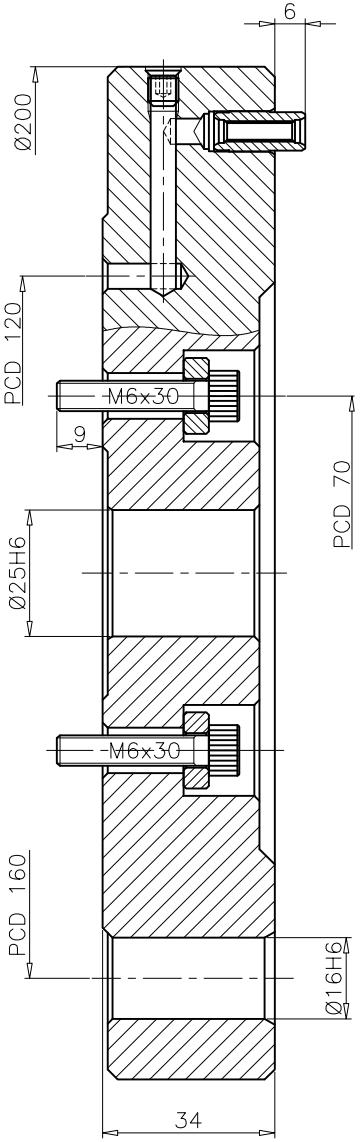
DO NOT SCALE THE DRG. | ASK IF IN DOUBT. | REMOVE SHARPE EDGES





MACHINING DEVIATIONS WHERE NOT SPECIFIED						
Linear Dimension			Angular Dimension			
Above	Upto	Deviation	Length of Shorter side of Angle		Deviation in mm per 100 mm	Degree or Minutes
0.5	6	±0.1				
6	30	±0.2	Above	Upto		
30	120	±0.3	–	10	±1.8	±1'
120	315	±0.5	10	50	±0.9	±30'
315	1000	±0.8	50	120	±0.6	±20'
1000	2000	±1.2	120	–	±0.3	±10'

Doc no.		Sign	Date	Index
MODEL VDI	GROUP TD	Assy. Drg. No. –		
	DRAWN	CHECKED	APPROVED	
by	D.JAYA	–	P.SEKAR	
date	22-04-11	–	22-04-11	

SCALE NTS | Size (A3) | TITLE: TD-VDI-S-50-8-16-160-L

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SPHOORTI BANGALORE

DRAWING No. SD16801 | REV 01 | SHEET 01OF01