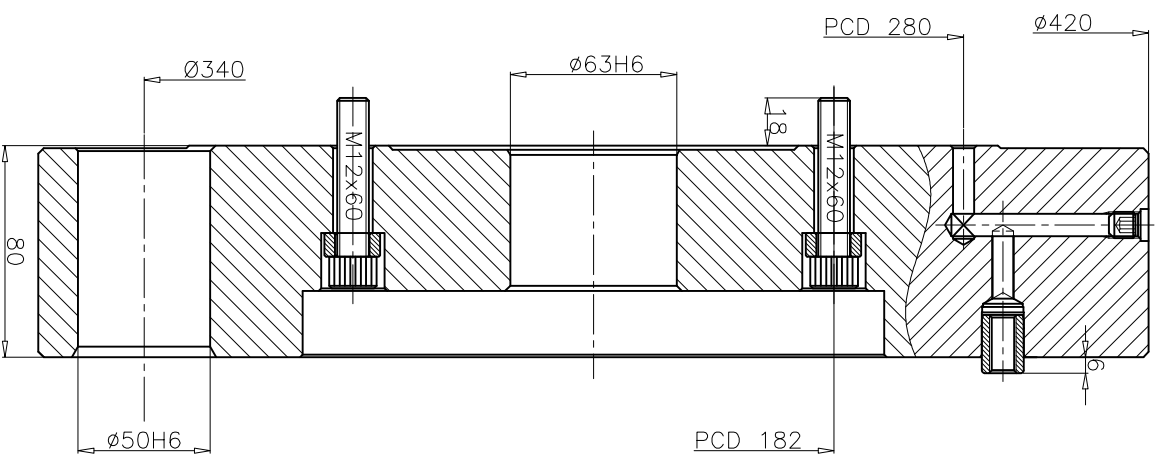
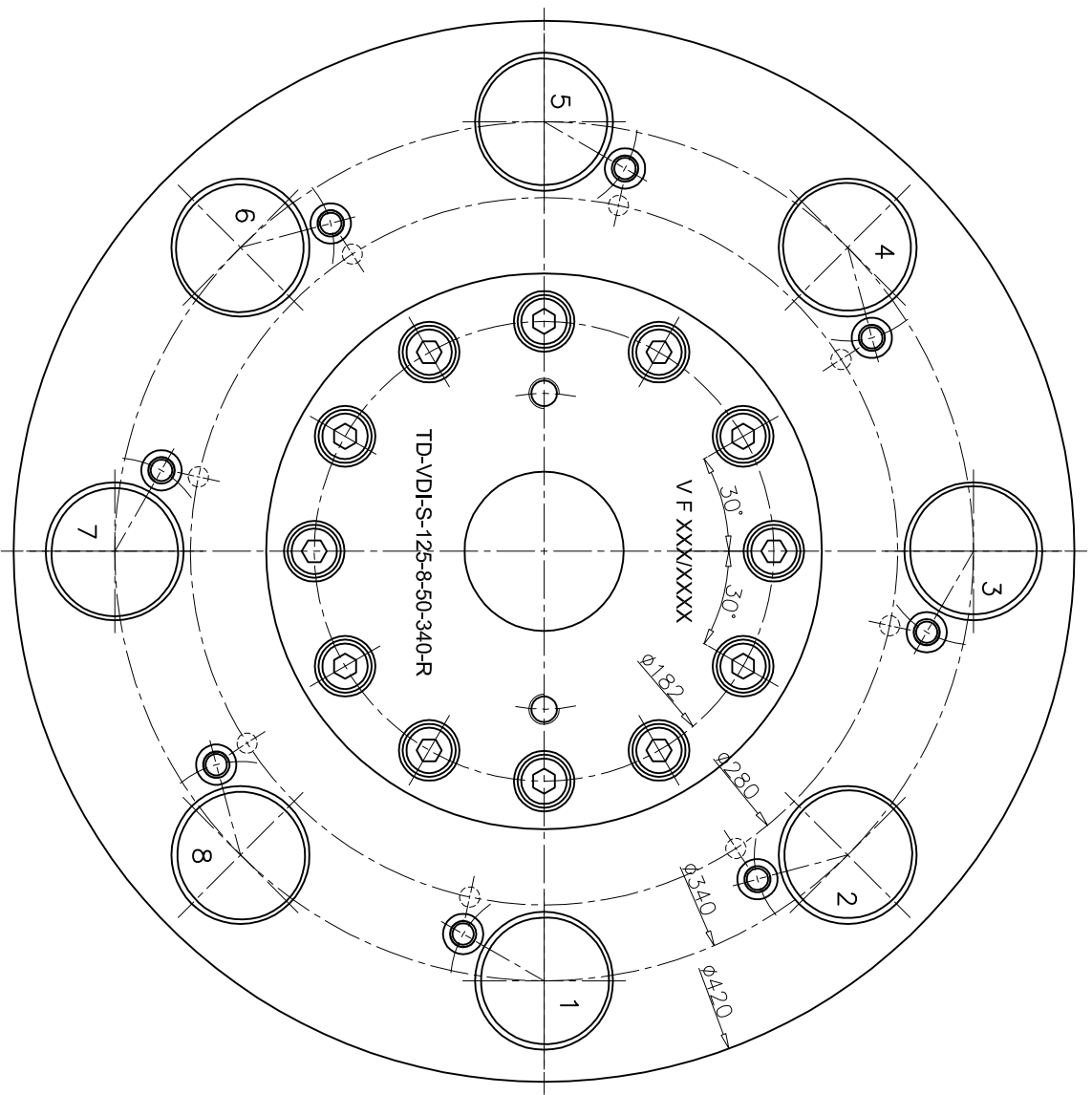


DO NOT SCALE THE DRG. ASK IF IN DOUBT. REMOVE SHARPE EDGES

0.012 / 0.025 / 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.3 / 12.5 / 25 / 50 / 100



MACHINING DEVIATIONS WHERE NOT SPECIFIED

Linear Dimension	Angular Dimension	Surface Finish	Dimension to be Specified
±0.1	±0.1	12.5	±0.1
±0.2	±0.2	6.3	±0.2
±0.3	±0.3	3.2	±0.3
±0.5	±0.5	1.6	±0.5
±1.0	±1.0	0.8	±1.0
±1.2	±1.2	0.4	±1.2
±1.5	±1.5	0.2	±1.5
±2.0	±2.0	0.1	±2.0

TD-VDI-S-125-8-50-340-R

SCALE 1:1

SIZE (A0)

THE INFORMATION CONTAINED HEREIN IS THE EXCLUSIVE PROPERTY OF SPHORO RTI. IT SHALL BE TREATED AS CONFIDENTIAL.

SPHORO RTI
BANGALORE

by THIYAGU
DRAWN VDI
GROUP TD
CHECKED P.SEKAR
APPROVED 19-03-10

DRAWING No. SD21801

REV SHEET 01 010F01