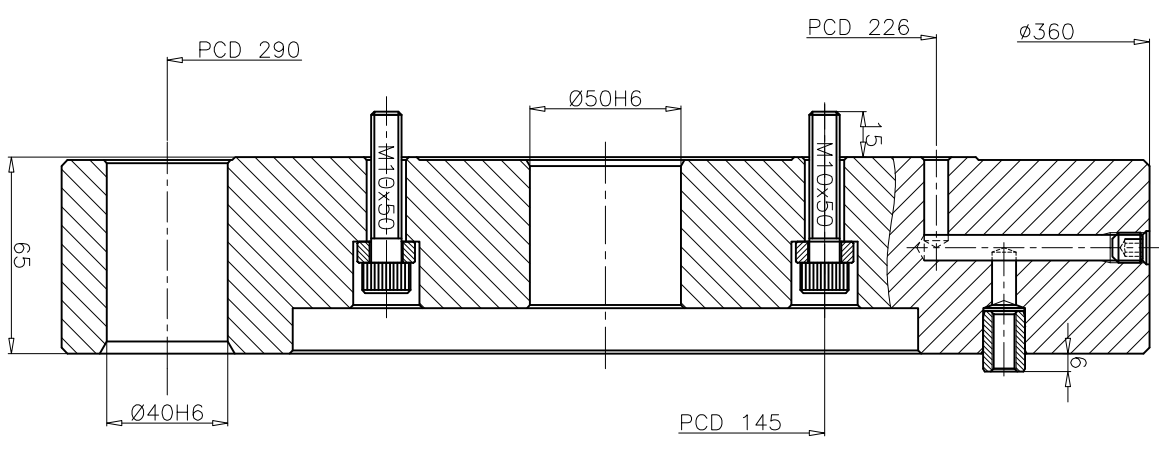


DO NOT SCALE THE DRG. ASK IF IN DOUBT. REMOVE SHARPE EDGES  
 0.012 / 0.025 / 0.05 / 0.1 / 0.2  
 0.4 / 0.8 / 1.6 / 3.2 / 6.3 / 12.5 / 25 / 50 / 100  
 1  
 2  
 3  
 4  
 5  
 6  
 7  
 8



MACHINING DEVIATIONS WHERE NOT SPECIFIED

From	Linear Dimension	Angular Dimension
0.1	±0.2	±1.8
0.3	±0.3	±1.8
0.5	±0.5	±1.8
1.0	±1.0	±1.8
1.5	±1.5	±1.8
2.0	±2.0	±1.8
3.0	±3.0	±1.8
4.0	±4.0	±1.8
5.0	±5.0	±1.8
10.00	±1.2	±1.0

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**SPMOORTRI**  
BANGALORE

MODEL VDI GROUP TD

by K.MANI

DRAWN

CHECKED

APPROVED

DATE 06-06-07

06-06-07

SIZE (A3)

TD-VDI-S-100-8-40-290-R

DRAWING No.

**SD 125 01**

REV SHEET

01 010F01