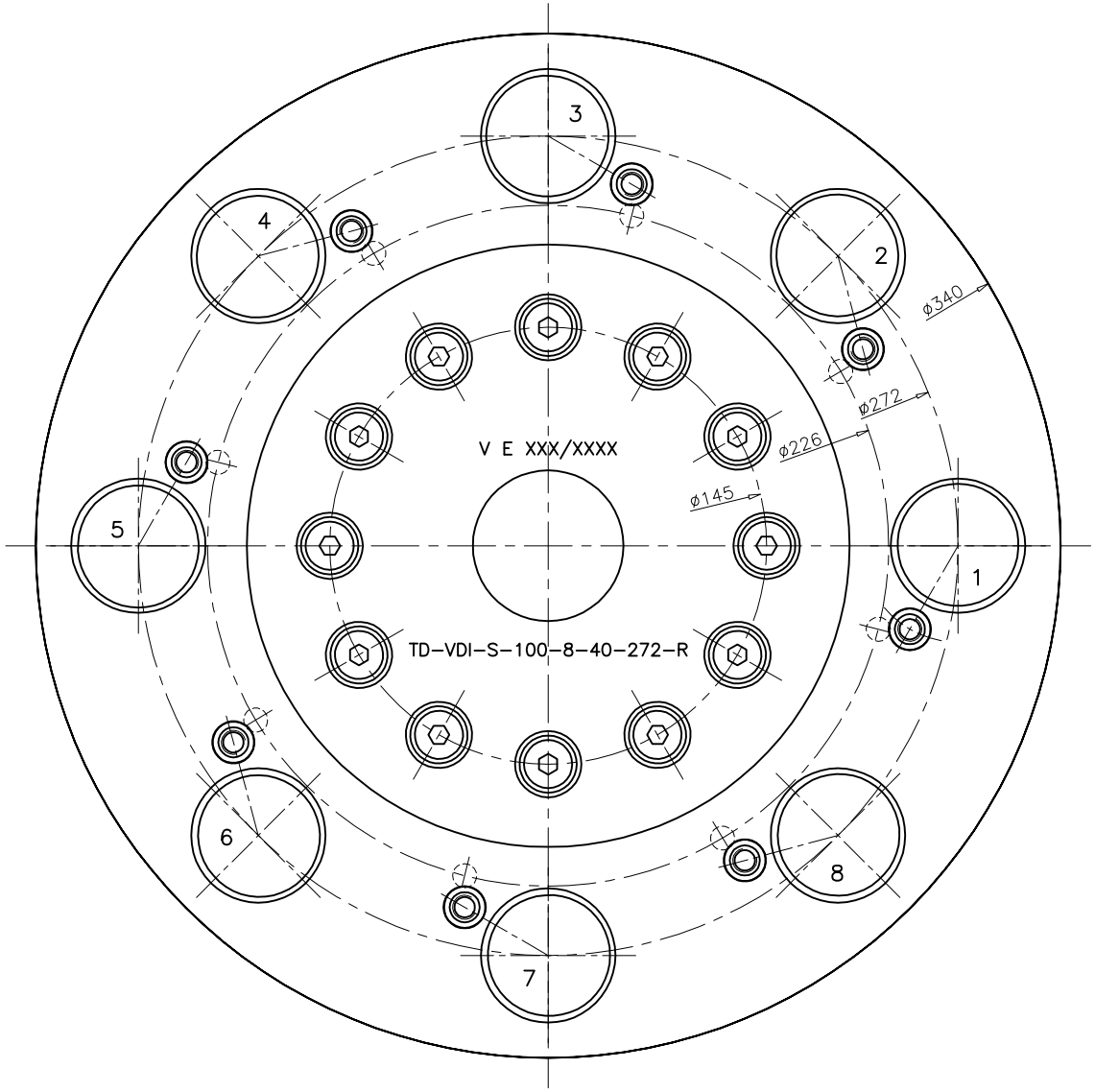
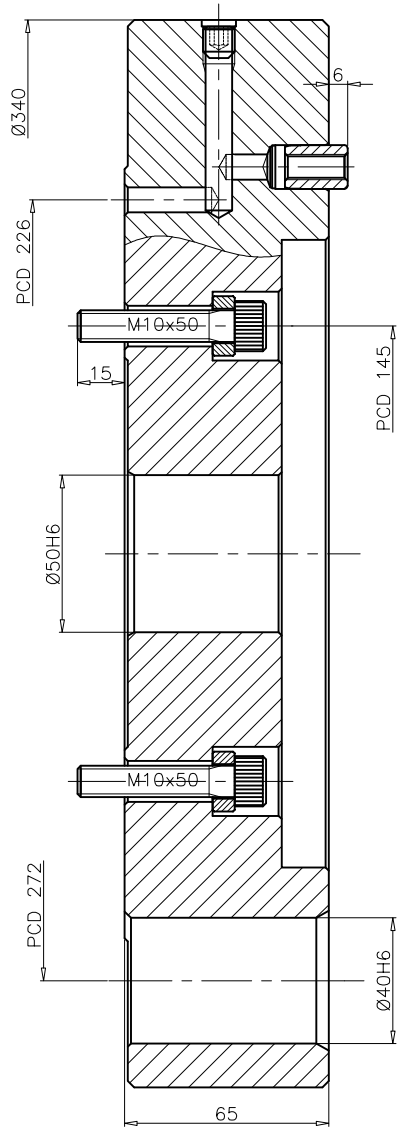
DO NOT SCALE THE DRG. | ASK IF IN DOUBT. | REMOVE SHARPE EDGES | 0.012 / 0.025 / 0.05 / 0.1 / 0.2 / – | 0.4 / 0.8 / – | 1.6 / 3.2 / 6.3 / – | 12.5 / 25 / – | 50 / 100 / – ~





MACHINING DEVIATIONS WHERE NOT SPECIFIED						
Linear Dimension			Angular Dimension			
Above	Upto	Deviation	Length of Shorter side of Angle		Deviation in mm per 100 mm	Degree or Minutes
0.5	6	±0.1				
6	30	±0.2	Above	Upto		
30	120	±0.3	–	10	±1.8	±1'
120	315	±0.5	10	50	±0.9	±30"
315	1000	±0.8	50	120	±0.6	±20"
1000	2000	±1.2	120	–	±0.3	±10"

Doc no.		Sign	Date	Index
MODEL VDI	GROUP TD	Assy. Drg. No. –		
	DRAWN	CHECKED	APPROVED	
by	THIYAGU	–	P.SEKAR	
date	23-07-08	–	23-07-08	

SCALE NTS | Size (A3) | TITLE: TD-VDI-S-100-8-40-272-R

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SPHOORTI BANGALORE

DRAWING No. SD18801 | REV 01 | SHEET 01OF01