



MACHINING DEVIATIONS, WHERE NOT SPECIFIED

Linear Dimension	Angular Dimension
Form	Form
±0.10	±0.10
±0.15	±0.15
±0.20	±0.20
±0.30	±0.30
±0.40	±0.40
±0.50	±0.50
±0.60	±0.60
±0.80	±0.80
±1.00	±1.00
±1.20	±1.20
±1.50	±1.50
±2.00	±2.00
±2.50	±2.50
±3.00	±3.00
±4.00	±4.00
±5.00	±5.00
±6.00	±6.00
±8.00	±8.00
±10.00	±10.00
±12.00	±12.00
±15.00	±15.00
±20.00	±20.00
±25.00	±25.00
±30.00	±30.00
±40.00	±40.00
±50.00	±50.00
±60.00	±60.00
±80.00	±80.00
±100.00	±100.00
±120.00	±120.00
±150.00	±150.00
±200.00	±200.00
±250.00	±250.00
±300.00	±300.00
±400.00	±400.00
±500.00	±500.00
±600.00	±600.00
±800.00	±800.00
±1000.00	±1000.00

SPHONORITI
BANGALORE

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TD-VDI-S-100-12-30-370-R

Scale: NTS

by: DHANUJAYA
Date: 08-05-10

Model: VDI
Group: TD

Checked: P. SEKAR
Approved: P. SEKAR
Date: 08-05-10

SD32501

REV SHEET
01 010F01