



SECTION - FF

MACHINING OPERATIONS WHERE NOT SPECIFIED	
Allowance	Dimension
0.5	±0.1
1.0	±0.2
1.5	±0.3
2.0	±0.4
3.0	±0.5
4.0	±0.6
5.0	±0.7
6.0	±0.8
7.0	±0.9
8.0	±1.0
9.0	±1.1
10.0	±1.2
11.0	±1.3
12.0	±1.4
13.0	±1.5
14.0	±1.6
15.0	±1.7
16.0	±1.8
17.0	±1.9
18.0	±2.0
19.0	±2.1
20.0	±2.2
21.0	±2.3
22.0	±2.4
23.0	±2.5
24.0	±2.6
25.0	±2.7
26.0	±2.8
27.0	±2.9
28.0	±3.0
29.0	±3.1
30.0	±3.2
31.0	±3.3
32.0	±3.4
33.0	±3.5
34.0	±3.6
35.0	±3.7
36.0	±3.8
37.0	±3.9
38.0	±4.0
39.0	±4.1
40.0	±4.2
41.0	±4.3
42.0	±4.4
43.0	±4.5
44.0	±4.6
45.0	±4.7
46.0	±4.8
47.0	±4.9
48.0	±5.0
49.0	±5.1
50.0	±5.2
51.0	±5.3
52.0	±5.4
53.0	±5.5
54.0	±5.6
55.0	±5.7
56.0	±5.8
57.0	±5.9
58.0	±6.0
59.0	±6.1
60.0	±6.2
61.0	±6.3
62.0	±6.4
63.0	±6.5
64.0	±6.6
65.0	±6.7
66.0	±6.8
67.0	±6.9
68.0	±7.0
69.0	±7.1
70.0	±7.2
71.0	±7.3
72.0	±7.4
73.0	±7.5
74.0	±7.6
75.0	±7.7
76.0	±7.8
77.0	±7.9
78.0	±8.0
79.0	±8.1
80.0	±8.2
81.0	±8.3
82.0	±8.4
83.0	±8.5
84.0	±8.6
85.0	±8.7
86.0	±8.8
87.0	±8.9
88.0	±9.0
89.0	±9.1
90.0	±9.2
91.0	±9.3
92.0	±9.4
93.0	±9.5
94.0	±9.6
95.0	±9.7
96.0	±9.8
97.0	±9.9
98.0	±10.0
99.0	±10.1
100.0	±10.2

SCALE	1:1
TITLE	TD 100-8-25-350 R

3	SD 14 03	ATH 25-25	1
2	SD1410	BTH 25-40 CH40	3
1	SD31901	TD 100-8-25-350	1

ITEM	DRG. NO.	DESCRIPTION	QTY
3	SD 14 03	ATH 25-25	1
2	SD1410	BTH 25-40 CH40	3
1	SD31901	TD 100-8-25-350	1

SPH@ORTI
BANGALORE-560058
DRAWING No. SD319
NO. OF SHEETS 01 SHEETS No. 01